Aluminium Roof Lantern DISPLAY STAND ASSEMBLY



display stand assembly guide

In the kit

Tools required

1	Х	Lower Frame 1000 x 760 (floor base)	4mm Allen Key
1	Х	Upper Frame 1360 x 860 (lantern support)	Electric Drill
1	Х	Left hand bracket	Bit holder and Pozi driver to suit self drilling screws
1	Х	Right hand bracket	
32	Х	M6 Button head bolts	
20	Х	Self Drilling Screws (M5x20)	



Before starting assembly of the display stand, the lantern needs to be built up to Stage 6 (fixing down) of the Korniche Roof Lantern Installation guide. The guide can be found online at:

www.korniche.co.uk/installation-guide



- Unwrap all components
- 2 persons are required to build this stand.





- Lay the floor base on the ground with the fixing holes pointing upwards.
- Taking a joining bracket and place it onto the base so that the holes align.
- Please note that there is a left and a right handed version of the joining bracket so that the 'K' reads correctly when viewed from outside the lantern.







- Using 8 of the M6 Bolts, insert them into the threads approx. 4 turns by hand.
- It is imperative that the bolts are not tightened at this stage but they must be capable of holding the bracket loosely in position.
- Repeat 2-3 for the other side.





- Lay the upper framework on the floor.
- The floor base assembly should be lifted into position above the upper framework.
- As with before, insert the M6 bolts into the fixing holes approx. 4 turns. If everything has been left loose, this part will be easy. Once all of the bolts are in loosely, tighten all of the bolts in an order which draws the parts together evenly.
- The recommended torque for the bolts is 13Nm.





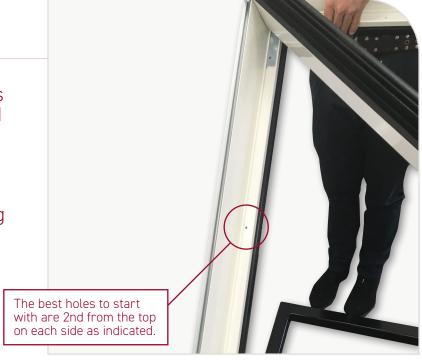


Once complete rotate and turn the stand to the correct position in preparation to fix the lantern to the face of the stand.





- Ensure the edges of the eaves beam are flush/evenly spaced with the edges of the stand on all four sides and hold in position as per image (6)
- Using the supplied self drilling screws, drive them through the holes and into the upper framework.





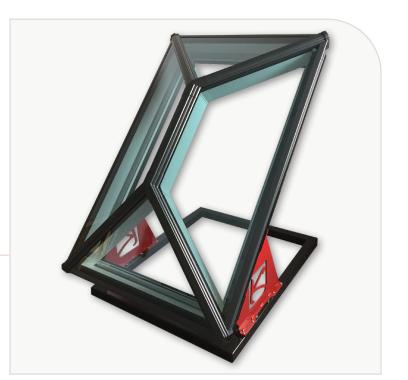
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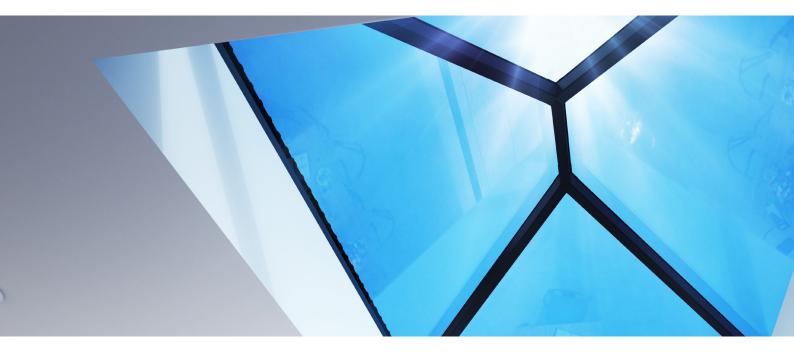
- Once the two initial fixings are in, the lantern is sufficiently supported. At this point check that the lantern is 'square' on its base prior to fixing through remaining holes.
- The Lantern frame is now attached to the display stand and can now be completed starting from section 7 in the installation guide.





Completed stand and lantern ready for display







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